ELECTRONIC MUSICAL INSTRUMENT

ROLAND SYNTHESIZER SH-1000



THE 4th EDITION
Printed in Japan.'75.Sep.
APPLIED FROM SERIAL No.270800



CONTENTS

1. SFECIFICATIONS	
2. LOCATION OF THE CIRCUIT BOARD ASSEMBLIES	
3. VCO SHELT ASSEMBLY (VCO-1)	4
4. VCF SHEET ASSEMBLY (VCF-1)	
5. ADSR SHEET ASSEMBLY (AR-1)	(
6. FILTER SHEAT ASSEMBLY (FL-4)	8
7. PULSE SHEET ASSEMBLY (PL-1)	10
8. PACK ASSEMBLIES CIRCUIT DIAGRAM	1
9. ALIGNMENT FROCEDURE	14
9-1. VCO CIRCUIT	14
9-2. VCF CIRCUIT	17
9-3. VCA CIRCUIT	18
10. PARTS LIST	19
1.) 并且用菜类并且类菜类。因类类1.) 自己类类类类或类类类类类类类类类类类类类类类类类类类类类	
CONTRACT CONTRACTOR OF THE CONTRACT AND A CONTRACT	

GENERAL SCHEWATIC DIAGRAM (Inserted sheet)

ELECTRONIC MUSIC SYNTHESIZER MODEL SH-1000

ROLAND SYNTHESIZER

1. SPECIFICATIONS	
*37 Keys (F Scale)	
The musical interval can be varied one octave up or down via the	
Transpose Changeover Switch.	
*Preset Tablet	
TUBA, TRUMPET, SAXOPHONE, FLUTE, CLARINET, OBOE, VIOLIN, BASS GUI	TAR,
HARPSICHORD, PIANO	
*VCO Assembly (Voltage Controlled Oscillator)	
1) Combination Tablet 9	
32' Sawtooth, 16' Square, 16' Pulse, 8' Square, 8' Pulse,	
8' Sawtooth, 4' Sawtooth, 2' Square, Noise	
2) Modulation Tablet 3	
VIBRATO, DELAY, \sim/\sqcap	
3) Vibrato Depth Control (VCO Modulation) 1	
4) Pitch Control 1	
5) Glide Switch 1	
6) Portamento Time 1	
7) Portamento Switch 1	
8) Transpose Changeover Switch ($L/M/H$)	
*VCF Assembly (Voltage Controlled Filter)	
1) Spectrum Tablet	
GROWL, WAW, A.D.S.R.	
2) Sensitibity Control 3	
GROWL, WAW, A.D.S.R.	
3) Filter Resonance Control 2	
CUTOFF FREQ, RESONANCE	
*VCA Assembly (Voltage Controlled Amplifier)	
1) Envelope Tablet 5	
A.D.S.R., SLOW ATTACK, STACCATO, PERCUSSION, HOLD	
2) Modulation Tablet 2	
TREMOLO, \sim/\sim	
3) Tremolo Depth Control 1	,
AMP. Modulation	

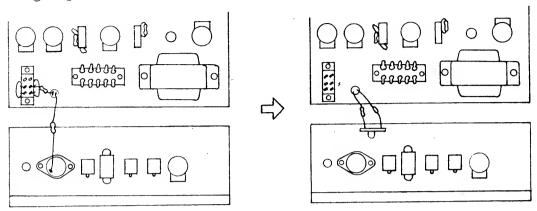
*Otl	ners		
1)	Envelope Control	• • • • • • • • • • • • • • • • • • • •	4
	Attack, Decay, Sustain,	, Release	
2)	Modulation Generator		2
	\sim rate, \sim/\sqcap rate	TE .	
3)	Noise Generator Volume	•••••	1
4)	White/Pink Noise Change	er	1
5)	Random Note Switch	• • • • • • • • • • • • • • • • • • • •	1
6)	Volume		1
7)	Tuning		1
8)	Output Jack		1
9)	Output Voltage Changeor	ver Switch (L/M/H)	1
10)	Jack for Glide		1
11)	Jack for V.C.F. Control	l	1
12)	Voltage Changer (for ch	nanging AC Voltage)	1
13)	Power Source	AC 100, 117, 220, 250V 50/60 Hz	
14)	Power Consumption	8w	
15)	Dimensions	H: 150mm (5.9")	
		W : 865mm (34")	
	,	D: 260mm (10.22")	
16)	Weight	12 Kg (26.5 Lbs.)	
17)	Accessories	Music Rack	
		Connection Cord	
		(2.5m with Pin-Plug Adaptor)	
*	Accessories (optional)	Volume Control Pedal FV-1	
		(for controlling Sound Volume or	
		V.C.F. Cut-Off Frequency)	
		Foot Switch DP-1	
		(for controlling Glide effect)	

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

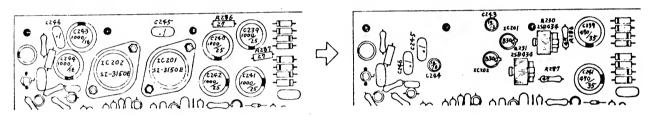
INFORMATION ON CHANGE OF CIRCUIT CONSTANT

(Applied from SERIAL No.286300)

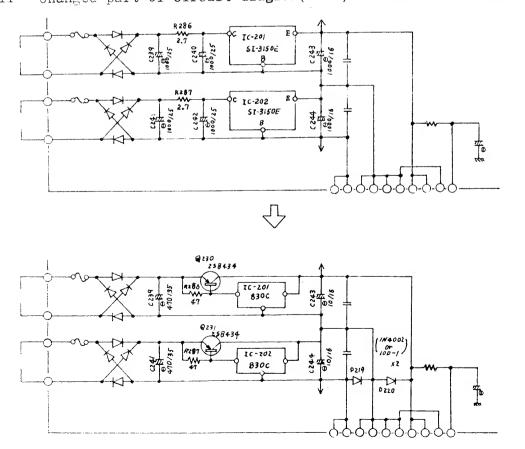
P.3 Changed part of location is shown as follows.



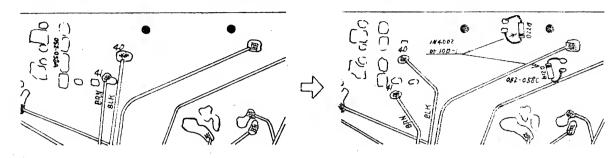
P.10 Changed part of parts layout(PL-1) is shown as follows.



P.11 Changed part of circuit diagram(PL-1) is shown as follows.



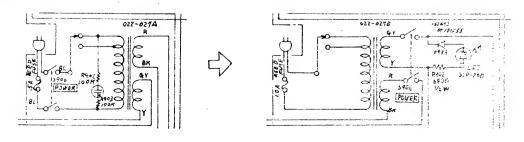
P.12 Changed part of rear side wiring(PL-1) is shown as follows.

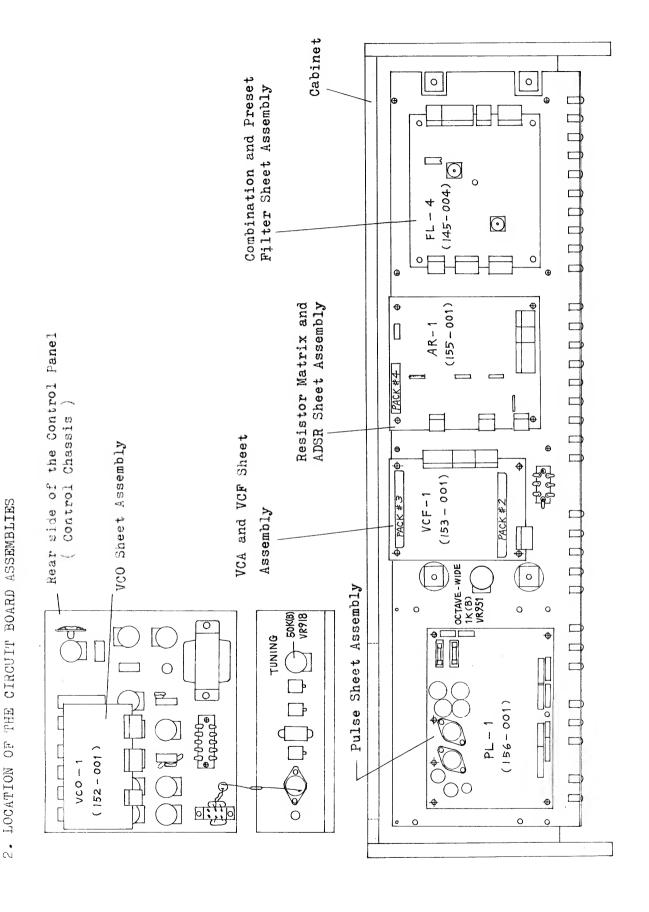


PARTS LIST; Change the former to the latter.

	THE FORMER	THE LATTER
P.19 The 19th line from the bottom		LED SLP-24E 019-013 Bracket No.4 062-004
P.20 The 26th lines from the top	IC SI-3150E 020-013	IC 830C 020-014 Silicon Transistor 017-022 25B434
P.21 The 19th line from the bot-tom	2.70im ERC-12GK 044-095	680ohm ERC-12GH 044-124
P.22 The 19th and the 20th lines from the top		470mfd ECE-A35V 039-068
P.22 The 3rd line from the bot- tom	IC Socket 012-006	Heat Sinker No.18 046-018

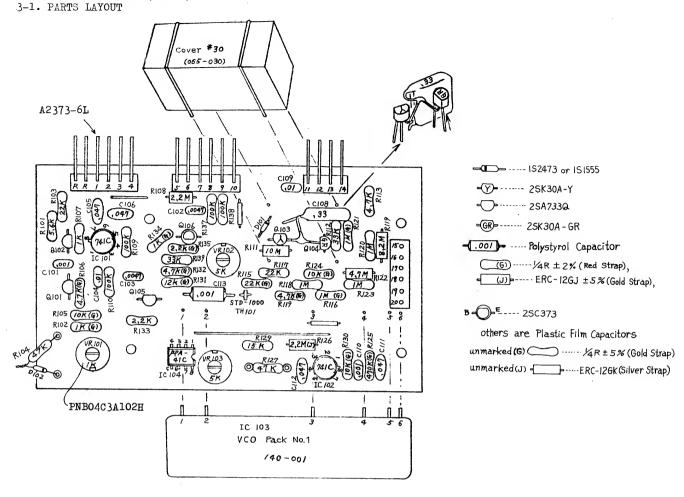
Changed part of general schematic diagram is shown as follows.

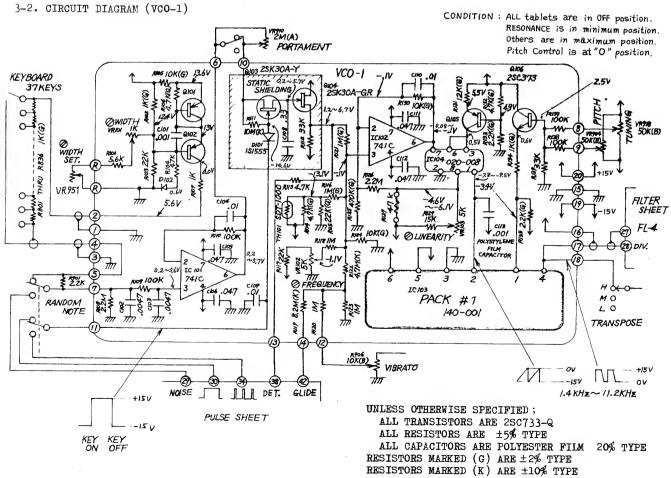




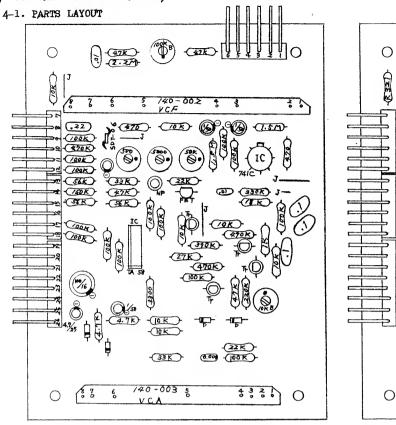
- 3 **-**

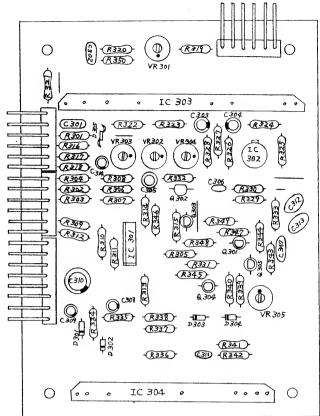
3. VCO SHEET ASSEMBLY (VCO-1)





4. VCF SHEET ASSEMBLY (VCF-1)

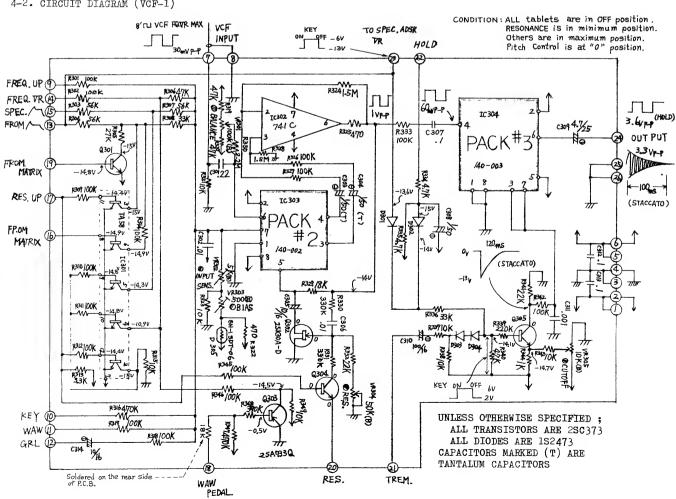


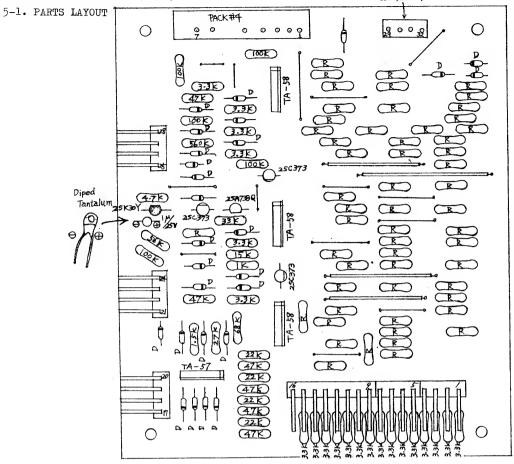


FET : 2SK-30AD D: 1S-1555 or 1S-2473 Tr : 2SC-828R or 2SC-373

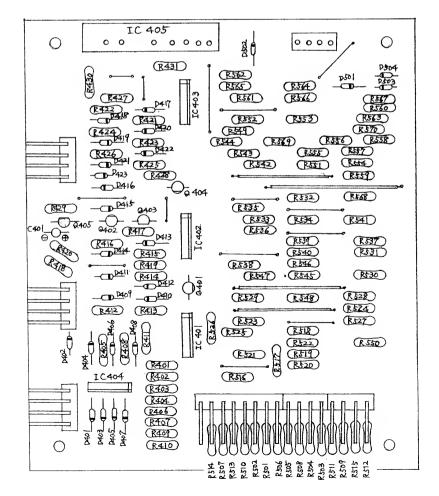
NP : NON polar Electrolytic Capacitor

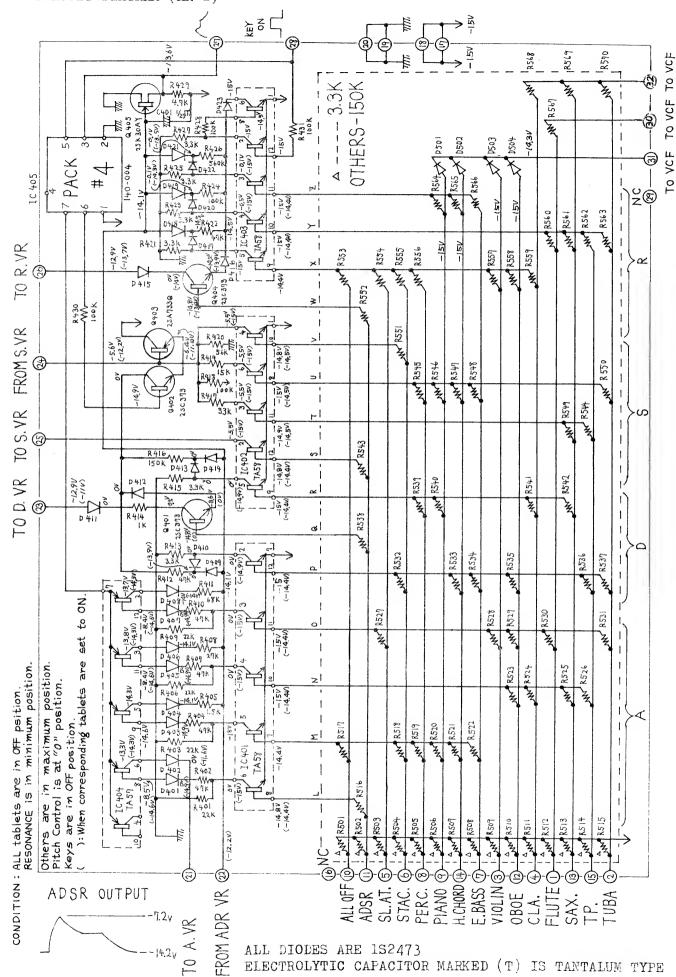
4-2. CIRCUIT DIAGRAM (VCF-1)

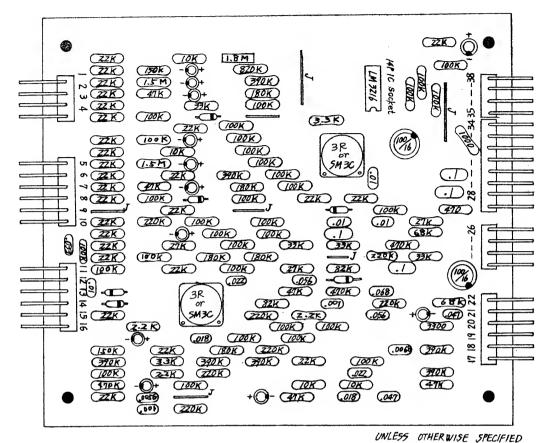




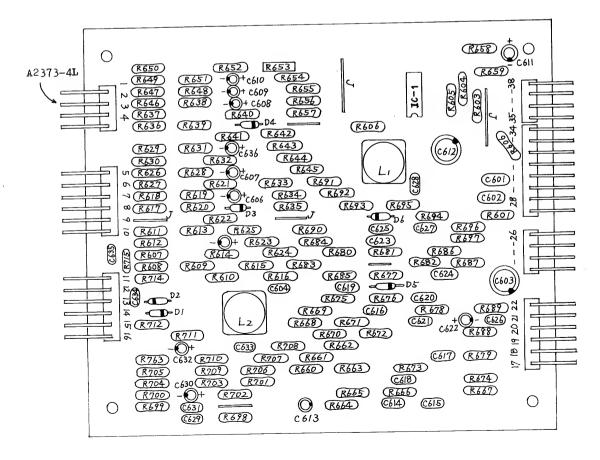
R: 150Kohm, D: 181555 or 182473

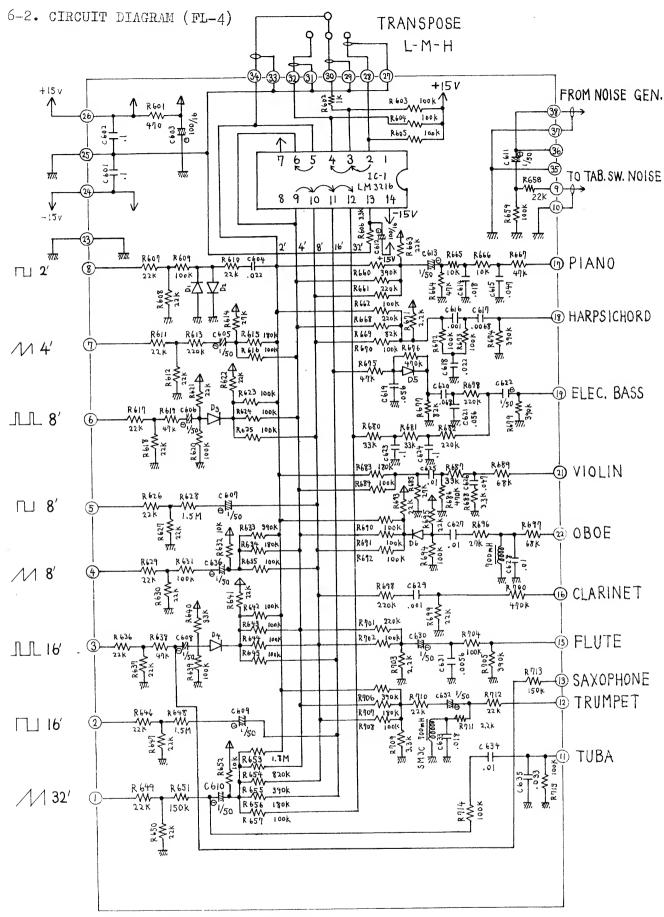






D: 152473 C: 14F 50V

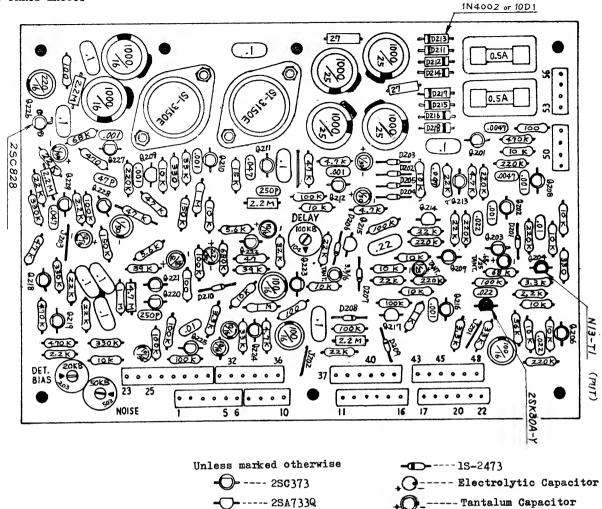


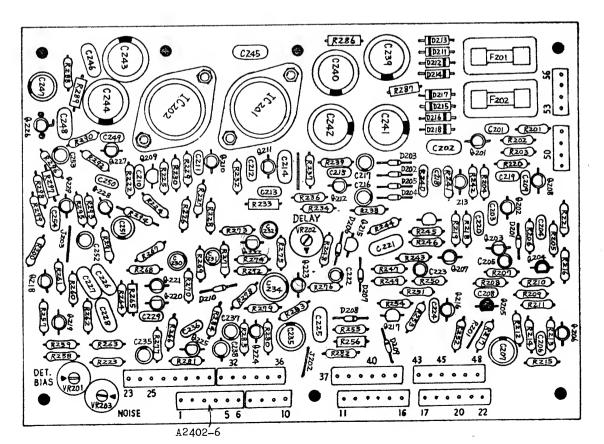


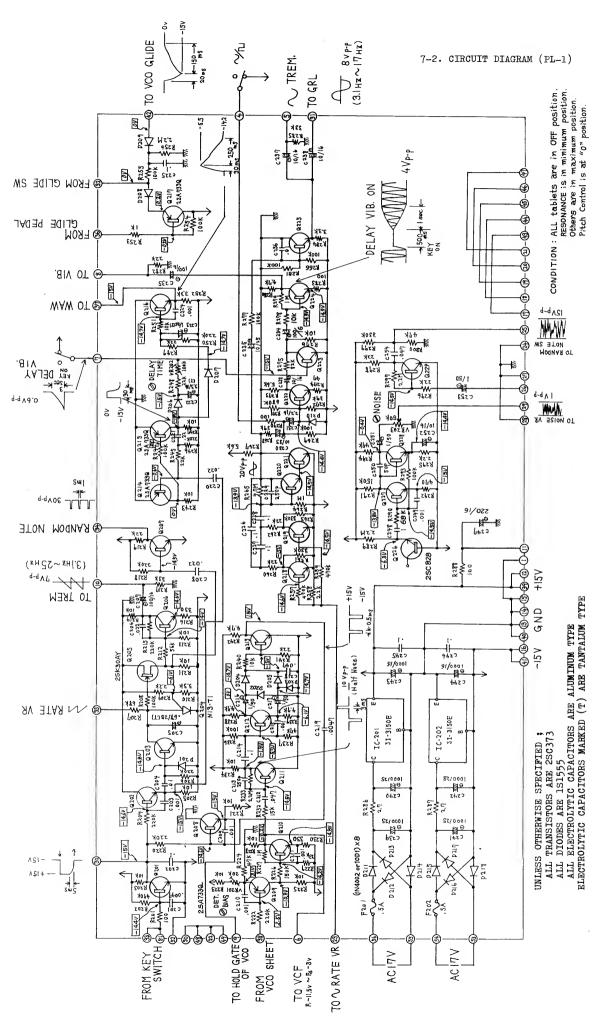
UNLESS OTHERWISE SPECIFIED :

ALL RESISTORS ARE $\pm 10\%$ TYPE, ALL DIODES ARE 1S2473 ALL CAPACITORS ARE POLYESTER FILM $\pm 20\%$ TYPE

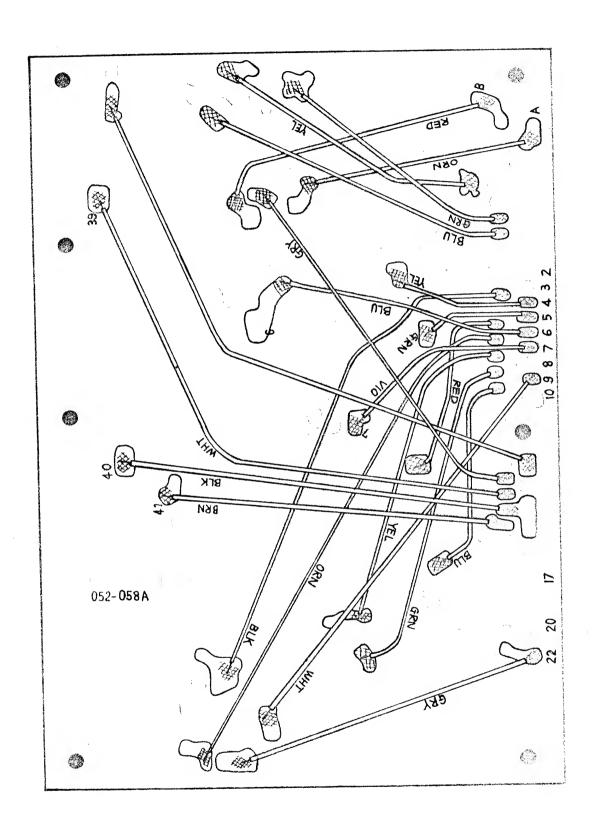
7-1. PARTS LAYOUT







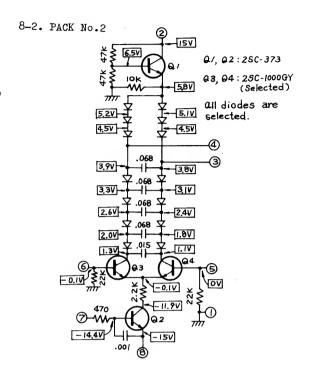
7-3. REAR SIDE WIRING OF PULSE SHEET (PL-1)



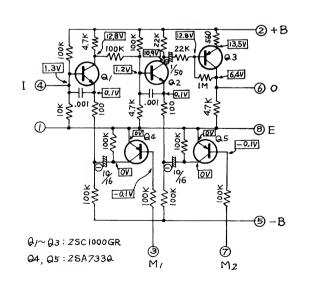
8. PACK ASSEMBLIES CIRCUIT DIAGRAM

CONDITION: All tablets are in OFF position. RESONANCE is in minimum position. Others are in maximum position.

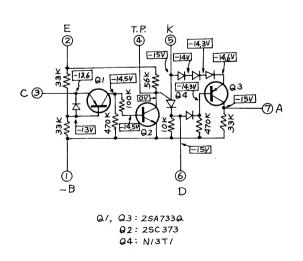
8-1. PACK No.1 +B 6 (2) O O -5./V 9.0~9.1V -5.5V -7.8~-9.5V IDDK .001 .04 220k 04 ₹IOK 220 IOK 0.47 -1.1~-1.3V Q/:2SC-373 Q2: 25K-30A Q3: 25C-373 Q4: N/3T2 ⑤ -B



8-3. PACK No.3



8-4. PACK No.4



9. ADJUSTMENT

Connect the Oscilloscope ground lead to ground, and the scope vertical input lead to terminal 3 of VR 917(Output).

Set the Transpose Switch at M position.

9-1. VCO CIRCUIT

A. NOTE:

- 1) Before adjustment, allow at least 3 minutes as a warm up period.
- 2) PITCH. TUNING and WIDTH SET(VR951) should be set to middle position.
- 3) If some parts (particularly IC's or transistors) have been replaced with a soldering iron, be sure to allow enough time for these parts to return to normal temperature before making adjustments.

B. ADJUSTMENT

- 1) Depress the Fl key with the 8' tablet ON, and adjust FREQ VR(VR102) to the frequency fl(176.4Hz).
- 2) Adjust the OCTAVE-WIDTH(VR101) so that the frequency of the F3 key is f3(698.5Hz).
- 3) Adjust the LINEARITY(VR103) so that the frequency of the F4 key is f4(1,397 Hz).
- 4) Repeat the above adjustments.
- 5) After 4) above, if the frequency of the F4 key is higher than 1,397 Hz, turn VR103 to raise the frequency; if lower, turn VR103 to lower the frequency, and repeat 1) through 4) above.

 The more times adjustments 1) through 4) are repeated, the less the tracking error.

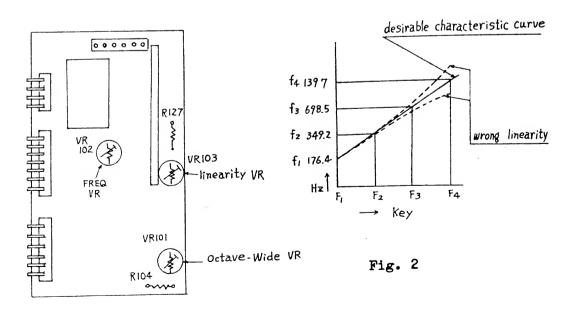


Fig. 1

6) Check that the frequencies of the F1, F2, F3, and F4 keys are f1 = 176.4Hz, f2 = 349.2Hz, f3 = 698.5Hz and f4 = 1.397Hz respectively.

There is no control for F2, so if F2 does not equal f2, then it is necessary to reduce the tracking error.

C. DETAILS FOR REDUCING F2 ERROR

1) Adjustment of frequency depends on the adjustment of the offset voltage of the operational amplifier(refer to Fig. 3). Turning VR102 counterclockwise(resistance value increases) lowers the frequency, turning VR 102 clockwise(resistance value decreases) raises the frequency.

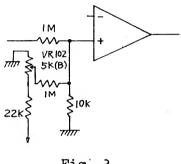


Fig. 3

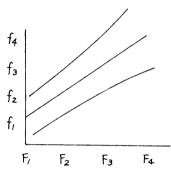
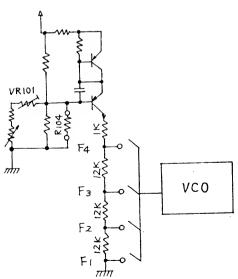


Fig. 4

2) Adjustment of Octave width

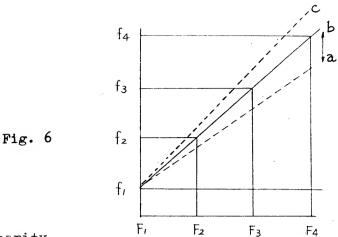
The characteristic curve of the frequency against voltage for the whole VCO can be varied by controlling ICl of the constant current circuit by means of VR101(refer to Fig.6). If the curve is as in "a", turn VR 101 clockwise(resistance value decreases); if "c", turn VR 101 counterclockwise(resistance value increases). If adjustment can-



not be made with VR 101, change the value of R104. (Try a value of $10 \text{K}\Omega$ higher or lower.)

Variation of VR 101 does not affect the frequency of F1, so adjust the FREQ VR (VR102) so that the frequency of F1 is f1(176.4Hz). then adjust the OCTAVE WIDTH (VR101) so that the frequency of F3 is f3(698.5Hz). If, after the above, the frequency of F4 is not f4(1.397Hz), adjust LINEARITY(VR103) for f4.

Fig. 5



3) Adjustment of linearity

Turning VR103 clockwise(resistance value increases) sharpens the characteristic curve of the frequency against input voltage; turning VR103 counterclockwise (resistance value decreases) flatens the curve. (refer to Figs. 7 and 8) If the adjustment cannot be made with VR103, change the value of R127.

Note that the variation of linearity greatly affects pitch and octave width.

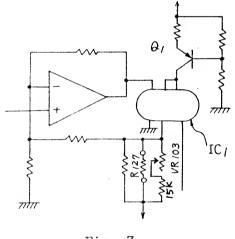


Fig. 7

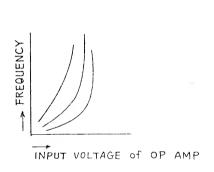


Fig. 8

9-2. VCA CIRCUIT

A. Adjustment of cutoff

STACCATO tab ON

8'nn tab ON

VR915(CUTOFF) 10 (max.)

VR916(RESONANCE) O (min.)

Depress the C2 key and adjust VR305 so that decay time reaches 70mS at 1/10 E as in Fig. 9.

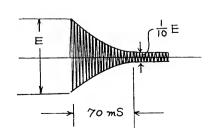


Fig. 9

B. Adjustment of STACCATO

Adjustment of Chromatic Trigger

STACCATO tab

ON

8' TU tab

ON

VR915(CUTOFF) 10 (max.)

VR916(RESONANCE) O (min.)

- 1) While holding the F4 key down, press the E3 key down and listen for the E3 pitch.
- 2) While holding the Fl#key down, press the Fl key down and listen for the Fl pitch.

If the Fl note or the E4 note cannot be heard, adjust VR201 on the PL-1 board until the note is audible.

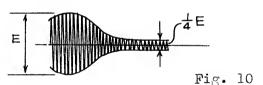
Confirm that both the E3 and the F1 pitches are audible.

9-3. VCF CIRCUIT

A. Adjustment of bias

* TUBA tab only ON

Hold the C3 key down and adjust VR 303 so that the trailing end of the wave is 1/4 E as in Fig.10.



Since this adjustment affects the wave form of the FLUTE. after the above adjustment, confirm that the wave form of the flute is correct.

B. Adjustment of RESONANCE

VR915(CUTOFF)

VR916(RESONANCE) 7

HOLD tab

Set VR304 at the point just before oscillation, then confirm that perfect oscillation can be obtained when VR916 is set at 10.

C. Adjustment of Input Sensitivity

VR916(RESONANCE) 10(max.)

ON

VR915(CUTOFF) 5

1) Depress the F3 key and adjust the scope sweep and sync. controls to display two to four stationary cycles on the screen. If the wave form is abnormal, adjust VR301(BALANCE).

- 2) Depress the F2 key and adjust VR302(INPUT SENS) so as to get 1/2 stationary cycle of 1) above.
- 3) Depress the F3 key again and adjust VR303(BIAS) to restore the stationary wave form of 1) above.
- 4) Repeat step 2). If 1/2 stationary cycle cannot be obtained. adjust VR302 so that the error is a little larger.
- 5) Repeat all the step above until a 1/2 stationary cycle of 1) can be obtained.
 - NOTE: Nake sure that the wave form of the F3 key remains the same as it was at the beginning of the adjustment, otherwise the tones of the TUBA and FLUTE will change.

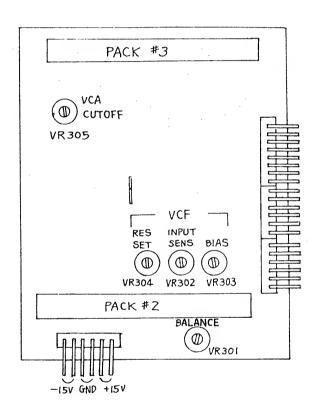


Fig. 11

```
10. PARTS LIST
GENERAL ASSEMBLY
        Control Chassis (complete)
164-001
         Tablet Chassis (complete)
165-001
001-101
        37-note Keyboard (complete)
                                      SK-132A
         Keyboard Parts
                            Natural(white) C, D, E, F, G, A, B, C'
            Key Assembly
                            Sharp (black)
                                           C, D, E, F, G, A, B, C, C'
            Plastic Key
                            Natural
                  11
                            Sharp
                            Natural
            Key Arm
                            Sharp
            Key Spring
                            No.52
            Actuator Gum
            Actuator (Yellow, White, Black)
            Contact Leaf (Old type)...(used with only Yellow Actuator)
                          No.1 (used with only White or Black Actuator)
            Leaf Holder
                 11
                            7P
            Printed Circuit Board
                                       6P
                                        7P
                       11
                            7P
            Key Holder
                **
                            5P
                11
                            1P
                            No.16
            Guide Bushing
                            No.26
            Blind
            Stop Felt
                            No.14
            Level Felt
                            No.10
                            No.31
             Connector
                            2145-3C
                                        1/4 R 2%
                            1 Kohm
            Resistor
081-035
         Cabinet (only)
                            No.35
         Upper Board
                            No.5
086-005
                            No.18 (for Music Rack)
068-018
         Bushing
091-001
         Side Block
                            No.1 Black (right)
                            No.4
                                   11
                                       (left)
091-004
                            No.30 (for Side Block)
064-030
         Holder
                            No.42 (above the Lever Switches)
072-042
         Panel
                            No.40 (below the Lever Switches)
         Chassis
061-040
         Music Rack Assembly
                            No.2 (Panel only)
         Music Rack
092-002
064-026
         Holder
                            No.26
010-008
         Connector Housing 2139-4
                  11
010-009
                            2139-6
                            2139-8
010-010
042-015 Pin Terminal
                             2578T
        Miniature Connector Housing
                                        1625-12P
010-011
                               11
                                        1625-12R
010-012
                             1560T (P)
042-013
         Connector Pin
              11
                             1561T (R)
042-014
075-012
         Name Plate
CONTROL CHASSIS ASSEMBLY
152-001A VCO-1 (complete)
                            No.38A
061-038A Chassis
072-043 Panel
                            No.43
072-048 Rear Panel
                             No.48
                             TK-1114 (or TK-1114A... from SERIAL No.006050)
 016-021 Knob (small)
```

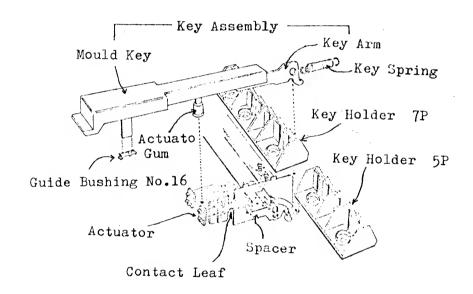
```
TK-1113 (or TK-1113A... from SERIAL No.006050)
016-026 Knob (large)
              (for Slide Potentiometer) No.3(with white stripe - Plate No.1)
016-003
         Seesaw Switch
                            т811
001-047
                            SG-7615
                                       No.5
009-001
         Jack
                            XW-103-1-10
         Voltage Changer
001-002
                            R-5 Black
047-019
         Cord Bushing
         Pilot Lamp
                            BN-8 Red
025-003
         Light Emitting Diode SLP-24B(from SERIAL No.006300)
                            No.4 (from SERIAL No.006300)
         Bracket
         Lever Switch (Dpst) ESL-2411
001-045
                               ESL-2412
001-044
                       (Dpdt)
         Power Transformer No.27
                                        B-C (100 - 120V)
                                        B-D (220 - 250V)
         Power Supply Cord(with Plug)
                                         SVT 3m
                                        Nylo Clip
         Cord Binder
                            No.11
         Push Button switch No. 44 Red
001-049
008-013 Fuse (wire lead type)
                                        lA
                            SW-321 (output)
         Slide Switch
001-018
         Rubber Cover
                            No.31
065-031
                            No.34
065-034
           **
                            No.37
065-037
                            10 Kohm(A) EVCBOAS(K)20A14 (from SERIAL No.006050)
028-275
         Potentiometer
                            10 Kohm(B) EVCBOAS(K)20B14
               11
028-285
                            50 Kohm(A) EVCBOAS(K)20A54
50 Kohm(B) EVCBOAS(K)20B54
028-277
                **
                                                                  **
                **
028-287
                **
                             50 Kohm(B) EVCBOAS10B54
028-262
                            500Kohm(B) EVCBOAS(K)20B55 (from SERIAL No.006050)
                **
028-290
                **
                             2 Mohm(A) EVCBOAS(K)20A26
028-282
028-035 Slide Potentiometer 50 Kohm(A) EVAQOAA00A54
                             50 Kohm(B) EVAQOAAOOB54
                **
028-024
                             100Kohm(A) EVAQOAAOOA15
                11
028-036
                11
                             500Kohm(A) EVAQOAAOOA55
028-038
028-039
                             1 Mohm(A) EVAQOAAOOA16
TABLET CHASSIS ASSEMBLY
061-039 Chassis
                            No.39
153-001A VCF Sheet (complete) VCF-1
155-001A ADSR Sheet (complete) AR-1
145-004A Filter Sheet (complete) FL-4
156-001A Pulse Sheet (complete) PL-1
001-046 Lever Switch
                            ESL-2413(Dpst)
                             No.1
                                        Ivory
003-001
         Tablet
                                        Maroon
                             No.2
003-002
            **
003-003
            **
                             No.3
                                        Yellow
                                        Green
                             No.4
003-004
                             No.5
                                        Grey
003-005
 124-001 Lockpin (S. Lever - Tablet)
028-303 Potentiometer
                             1 Kohm(B)
                                        EVR20AS15B13
 SEMICONDUCTORS
 020-008 IC 104
                             µPA-41C
                             741C (TA7504M) OP amplifier
          IC
                             LM3216
 020-007
          TC
                             TA-58
 020-011
          IC
                             TA-57
 020-012
          IC
                             SI-3150回
          IC
 020-013
                             830C
                                2SA733Q
 017-012
          Silicon Transistor
 017-011
                                2SC373
```

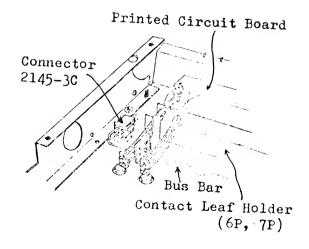
```
Silicon Transistor
                                2SC828Q
017-008
                                2SC828R
                                2SB4340
017-018
                                N13-T1
         PUT
                                N13-T2
017-014
          Field Effect Transistor
                                       2SK30A-Y
                                       2SK30A-GR
017-016
                   "
                                       2SK3OA-D or A
017-017
018-014
          Silicon Diode
                              152473
                              1N4002
                              10D-1
018-015
                              SDT-1000
          Thermistor
018-016
                              SDT-06
140-001
          Pack No.1 (complete)
140-002A Pack No.2A(complete)
140-003A Pack No.3A(complete)
140-004A Pack No.4A(complete)
RESISTORS
          Semifixed Resistor
                                    Kohm(B) PNBO4C3A1O2H(VCO-1)
                                 1
                                    Kohm(B) PNBO4C3A5O2H(VCO-1)
         (Trimmer Preset Pot.) 5
                                 500 ohm(B) EVLR4XA00B52
028-001
                                    Kohm(B) EVLR4XA00B53
028-003
028-004
                     **
                                 10 Kohm(B) EVLR4XAOOB14
                     11
                                 20 Kohm(B) EVLR4XAOOB24
028-005
                     **
028-006
                                 50 Kohm(B) EVLR4XAOOB54
                                 100Kohm(B) EVLR4XA00B15
028-007
          Carbon Film Resistor 22
                                      ohm 1/4 R
044-017
                                      ohm
044-021
                                  47
                     **
                                 100 ohm
044-025
044-031
                                  330 ohm
                     **
044-033
                                 470 ohm
                     11
044-037
                                 1
                                   Kohm
                     11
044-038
                                  1.5Kohm
                     **
044-040
                                  2.2Kohm
044-042
                     **
                                  3.3Kohm
                     **
                                  4.7Kohm
044-044
                     **
044-045
                                  5.6Kohm
                     **
044-048
                                  10 Kohm
                     **
                                  15 Kohm
044-050
                     11
                                  18 Kohm
044-051
                     **
044-052
                                  22 Kohm
                     11
                                 27 Kohm
044-053
                     **
                                  33 Kohm
044-054
                                  39 Kohm
044-055
                     **
044-056
                                  47 Kohm
044-057
                     11
                                  56 Kohm
                     **
                                  68 Kohm
044-058
                     **
                                           **
044-059
                                  82 Kohm
                     **
                                  100Kohm
044-060
                     * *
044-062
                                  150Kohm
                     **
044-063
                                  180Kohm
044-064
                                  220Kohm
044-066
                     11
                                  330Kohm
044-067
                     **
                                           **
                                  390Kohm
044-068
                                  470Kohm
044-069
                                  560Kohm
```

```
044-070 Carbon Film Resistor 680Kohm 1/4 R
                                  820Kohm
044-071
                     **
044-072
                                 1 Mohm
                                            17
                     **
                                 1.5Mohm
044-074
                     **
                                            17
044-076
                                 2.2Mohm
                     **
044-737
                                 1 Kohm 1/4 R
                                                  + 2%
044-741
                                 2.2Kohm
044-744
                     **
                                  3.9Kohm
                     **
044-745
                                 4.7Kohm
                     11
                                 10 Kohm
044-749
                     **
                                 12 Kohm
044-750
044-753
                                 22 Kohm
                     **
044-768
                                 470Kohm
044-772
                                 1 Mohm
044-095
        Carbon Solid Resistor 2.7ohm ERC-12GK
                                                     + 10%
044-165
                     **
                                 1.8Mohm
044-160
                                 2.2Mohm ERC-12GJ
                                                        5%
044-166
                                 2.2Mohm ERC-12GK
                                                        10%
                     **
044-170
                                 4.7Mohm
                                                        **
044-598
                     **
                                 8.2Mohm
                                              **
                                                        **
                                              ŧŧ
                                                        **
044-599
                                 10 Mohm
CAPACITORS
         Polystyrol Film Capacitor
                                           .001mfd 50V
                                                         + 10%
035-111
035-005
         Plastic(Mylar) Film Capacitor.00lmfd 50V
                                                         + 20%
035-009
                                           .0022mfd "
                     **
                                                           **
035-012
                                           .0047mfd "
035-013
                     **
                                           .0056mfd "
035-014
                                           .0068mfd "
                     **
035-016
                                           .Ol mfd "
                     **
035-019
                                           .018 mfd "
                     **
035-020
                                           .022 mfd "
035-022
                                           .033 mfd "
035-024
                                           .047 mfd "
035-025
                     **
                                           .056 mfd "
                                           .068 mfd "
035-026
                     11
035-028
                                                mfd "
                                           .1
                     **
035-032
                                           .22
                                                mfd "
035-034
                     **
                                           · 33
                                                mfd "
037-005
                                          47
                                                pfd 50V Disc Type
          Ceramic Capacitor
                                                pfd
037-007
                                          250
                                                     **
032-096
          Tantalum Capacitor (diped)
                                           .68
                                                mfd 25V
032-098
                                          1
                                                mfd
                     17
032-071
                                          1
                                                mfd 35V
                     **
032-100
                                           3.3
                                                mfd 16V
032-071
         Electrolytic Capacitor
                                          1
                                                mfd ECE-A 50V
                     **
032-072
                                          2.2
                                                mfd
032-046
                     **
                                          4.7
                                                mfd
                                                           25 V
                     11
032-019
                                          10
                                                mfd
                                                           16V
                     **
032-061
                                          10
                                                mfd
                                                           35V
032-023
                                          100
                                                           16V
                                                mfd
032-038
                                          220
                                                mfd
                                                           16V
                     **
032-041
                                          1000 mfd
                                                           16V
                     11
032-055
                                          1000 mfd
                                                       **
                                                           25V
                     11
032-191
                                          10
                                                mfd NP ECE-A 16N10
032-037
                                          100 mfd ECE-A16V100L
OTHERS '
022-013 Coil
                                 SM-3C or 3R
```

010-016	Connector Wafer Pin	A2373-4L right angele
010-017	**	A2373-6L
010-018	**	A2373-8L
010-013	***	A2402-4 flat
010-014	**	A2402-6
010-015	**	A2402-8
065-030	Cover	No.30 (on VCO Sheet Assembly)
012-006	IC Socket Assembly	(for LM-3216)
012-003	Fuse Holder	TF-758
008 –0 24	Fuse	0.5A (Miniature Tube)

* PARTS PICTORIAL





KEYBOARD PARTS

Refer to the following table for Keyboard Parts replacement.

	INTERCHANGEABILITY		
NAME.	FORMER		LATER
NATURAL key		YES	
SHARP key		NO	
KEY	natural No. 54	YES	
SPRING	sharp only No. 53	NO	No.52
CONTACT LEAF			
ACTU- ATOR	Be sure to bend the tip of leaf to avoid that it comes	White or Black	
out.	out.		Be sure to use a Contact Leaf and a Actuator with pair.

